




*Yamanlar*



● Germany  
● Turkey  
● Iraq  
● Saudi Arabia  
● UAE  
● Qatar  
● Russia  
● Kazakhstan  
● Uzbekistan  
● Turkmenistan

*“From all types of manufacturing to assembly, Yamanlar has roughly 40 years of experience and know-how and at our operations plants in Turkey, Europe, Middle East and Central Asia, we provide goods and services to the petrochemical, energy, construction, tourism and cement industries by successfully and efficiently adhering to set international standards.*”

*Our principles for every project we undertake entails not compromising on the **quality** of the project; working in **harmony**; and ensuring **on time** delivery of goods and services.”*





Since its establishment in 1974, Yamanlar has successfully completed projects that have included the set-up, manufacturing and construction stages of numerous industrial facilities on the domestic and international platforms.

First in Turkey and then in the Middle East, Central Asia and Europe, our company has completed projects to include: the setting up of over 15 coal, natural gas and fuel oil thermal power plants with an installed power of 8,000 MW, 4 cement factories, 7 petrochemical facilities and more than 20 different industrial facilities; over 10,000 tons of mechanical manufacturing and assembly; about 5,000,000 m<sup>2</sup> of industrial insulation, coating and sandblasting; and more than 70,000 m<sup>2</sup> of construction work.

Both for our own projects and those for other corporations, all goods are manufactured at our Plant for all types of power plants, refineries, cement factories, stadiums, airports, hangars, storage areas and residences.

Goods are manufactured by our professional team of designers, welders, manufacturers and specialists in coating and sandblasting by adhering to international standards. Our quality control standards are EN and ISO approved and our products are completed ready for assembly (coated and packaged).

Located in our state capital Ankara, our plant occupies a total of 21,500 m<sup>2</sup> of land of which 14,000 m<sup>2</sup> has been allocated for our plant and administrative building where we have an annual

production capacity of 12,000 tons. By keeping up with the latest global high-tech trends, Yamanlar is constantly improving and developing. With each passing day, our professional team of experts enhances their know-how and abilities. We have been and continue to be the driving force solution partner for about 50 projects conducted for leading establishments in Turkey and abroad. We have ongoing projects in the Russian Federation, Uzbekistan, Turkmenistan, Kazakhstan, Iraq, Saudi Arabia, Qatar, United Arab Emirates and Germany.

Yamanlar's paid-in capital is 5,000,000 TL. With approximately 60,000,000 man hours logged in for all the phases of production (construction, manufacturing and assembly) and including the logistics of thousands of tons of materials, Yamanlar has successfully completed the following projects:

- 15 thermal power plants with a capacity of 11,5000 MW
- 7 natural gas cycle plants with a capacity of 5,500 MW
- 9 petroleum refineries
- 7 petrochemical facilities
- 2 gas facilities
- 2 iron and steel plants
- 4 cement factories
- 6 residence, business center and tourism facility

Yamanlar is member of professional and business organizations to include the İstanbul Chamber of Industry and Turkish-German Chamber of Industry.



Our aim at Yamanlar is to fulfill the needs of the power industry in Turkey by contributing to and supporting the developments in the industry by offering solutions to ensure that consumers are provided with uninterrupted and quality power services.

**Thermal Power Plants**

Thermal power plants are categorized according to the type of fuel that is used to produce electricity and includes coal, gas, diesel, fuel oil and nuclear power. When we look at the issues related to the environment today, the primary concern is the release of emissions into the atmosphere. Contrary to popular belief, “Thermal Power Plants” do not pollute the environment if they are built according to international standards and take into account issues related to human health and the environment.

At Yamanlar, we adhere to all international standards and are experts in all areas of thermal power plant set-ups such as all types of steel, boiler and pipe manufacturing and assembly; insulation; coating; electrical and instrumentation and scaffolding works. We are particularly specialized to handle set-ups for areas that are susceptible to high heat (more than 1.200°C) and pressure (more than 200 bars).

**Hydroelectric Power Plants**

After the initial investment made for setting up “Hydroelectric Power Plants”, production costs are very minimal as water is the main resource used. As the amount of water supplied to the reserve at Hydroelectric Power Plants fluctuates throughout the year, it is very important that the system is engaged and disengaged easily as needed. Therefore, it is vital that the materials used are of superior quality and the assembly process is completed by adhering to high standard levels.

At Yamanlar, we accomplish the construction of hydroelectric power plants by manufacturing and assembling all required steel construction parts and pipelines with our expert assembly team in accordance with our high standards.

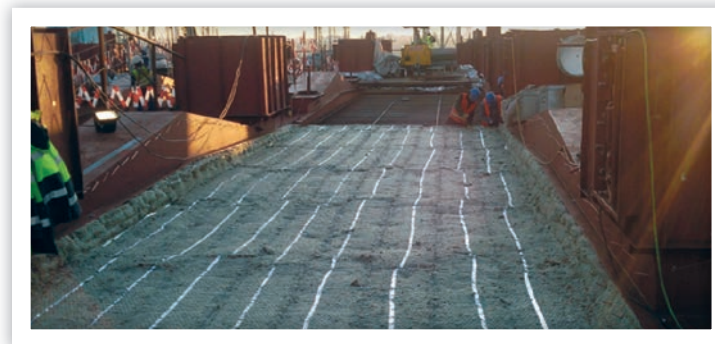
**Alternative Power Generating Systems**

In view of the ever increasing need for energy in the world and the added importance of considering the human health requirements as well as the environment, countries have to invest in alternative power generating systems that include solar, wind, geothermal, sea and biomass power among others. Yamanlar has the capacity to manufacture, assemble and engage all wind turbines up to a height of 70 meters in adherence to international quality standards. We have a dedicated team of experts who offer superior quality service in providing the full range steel construction equipment required and for engaging the entire solar powered system.

**Hybrid Power Generating Systems**

Based on the existing possibilities and the needs of a given region, these power plants are established to use a variety of power sources: natural gas, wind and solar.

At Yamanlar, based on our nearly 40 years of experience, we assert our claim of competency for the manufacturing of all steel construction material required for the set-up of and engaging of hybrid power systems in conformity with international norms and standards.



**LÜNEN THERMAL POWER PLANT**

City : Lünen - Dortmund  
 Country : Germany  
 Client : ARGE / IHI / SIEMENS  
 Year(s) : 2011 - 2012

Project Scope : Insulation, manufacturing and assembly of 15,000 m²



**AŞŞIN - ELBİSTAN THERMAL POWER PLANT**

City : Afşin - Kahramanmaraş  
 Country : Turkey  
 Client : GAMA / TEKFEN / TOKAR  
 Year(s) : 2002 - 2005

Project Scope : 400 ton boiler building with special alloy steel assembly;  
 400,000 m² - insulation, manufacturing and assembly  
 including full scaffolding services



**BANDIRMA NATURAL GAS COMBINED CYCLE POWER PLANT**

City : Bandırma  
 Country : Turkey  
 Client : ENERJISA / ATECH / B&L  
 Year(s) : 2010 - 2011

Project Scope : 30,000 m² - insulation, manufacturing and assembly  
 including full scaffolding services

What primarily determines the life of Refineries and Petrochemical Facilities is the set-up phase. The storage of chemical products according to international standards, the quality of the construction materials of the building, the technology used and the performance of an expert team are closely interrelated.

At Yamanlar, all phases of the manufacturing and assembly of refineries and petrochemical facilities are executed in adherence to international standards with a professional team of experts. The scope of the project includes everything from manufacturing and assembling the facility's columns and pressurized temperature controlled atmospheric tanks to the pipelines and steam units and from the insulation to the surfaces.



# PETROCHEMICAL



## KASHAGAN FIELD DEVELOPMENT

City : Kashagan - Atyrau  
 Country : Kazakhstan  
 Client : AGIP / BATEMAN / GATE  
 Year(s) : 2008 - 2011

Project Scope : 2,000 ton steel assembly;  
 250,000 m<sup>2</sup> - insulation, manufacturing and assembly;  
 75,000 m<sup>2</sup> - fire resistant stucco insulation



## KASHAGAN FIELD DEVELOPMENT

City : Kashagan - Atyrau  
 Country : Kazakhstan  
 Client : AGIP / BATEMAN / GATE / KAZMUNAI / KAZSTROY  
 Year(s) : 2006 - 2011

Project Scope : 350,000 m<sup>2</sup> - scaffolding works;  
 1,500,000 m<sup>2</sup> - sandblasting and coating



## ALIĞA REFINERY

City : Aliğa - İzmir  
 Country : Turkey  
 Client : GAMA  
 Year(s) : 1986 - 1987

Project Scope : 6,500 tons of equipment, pipe manufacturing and assembly



## MSCC PROJECT

City : Turkmenbashi  
 Country : Turkmenistan  
 Client : GAMA / TECHNIP  
 Year(s) : 1999 - 2000

Project Scope : The system's entire electric work and machinery

Another type of production facility that must consider the human health requirements and the environment are cement factories. In order for an EIA (Environmental Impact Assessment) report to be obtained, the cement factory has to prove that their production efforts do not have any negative impact on human health and the environment. Therefore, a factory must be established according to the set international norms and standards.

Yamanlar has received international acclaim and was recognized for the 4 cement factory projects executed in Turkey and abroad. The projects entailed the manufacturing and assembly of the conveyor belts; all related insulation work; coating; scaffolding and the assembling and disassembling of each unit.



**KELETE CEMENT FACTORY**

City : Kelete  
 Country : Turkmenistan  
 Client : ÇALIK ENERJİ  
 Year(s) : 2004 - 2005

Project Scope : 10,000 m<sup>2</sup> - insulation, manufacturing and assembly



**RIYADH CEMENT FACTORY**

City : Riyadh  
 Country : Saudi Arabia  
 Client : KUTLUTAŞ  
 Year(s) : 1985 - 1986

Project Scope : 22,000 m<sup>2</sup> - insulation, manufacturing and assembly



**ASLAN CEMENT FACTORY**

City : Darıca - İzmit  
 Country : Turkey  
 Client : ASLAN ÇİMENTO  
 Year(s) : 1975 - 1976

Project Scope : 9,000 m<sup>2</sup> - insulation, manufacturing and assembly

Our Plant in Ankara is fully equipped to manufacture steel construction materials, pipes and tanks among others, coated and packaged ready for assembly for all types of industries, power plants, residences, hotels, stadiums, airports and shopping centers in compliance with set international standards and EN and ISO approved quality controls.

We accomplish this by regularly updating and enhancing the quality of our design and assembly techniques, utilizing the latest state-of-the-art technologies and employing a professional team of experts in their field.

Located on a total of 21,500 m<sup>2</sup> of land, our manufacturing plant and administrative building resides on 14,000 m<sup>2</sup> of land. Besides our production capacity of 12,000 tons/annually, our professional team of experts has the know-how and means to manufacture goods and services on the project site if needed.



### ANKARA PLANT

City : Ankara  
 Country : Turkey  
 Client : AGIP / BATEMAN / GATE  
 Year(s) : 2009 - 2010

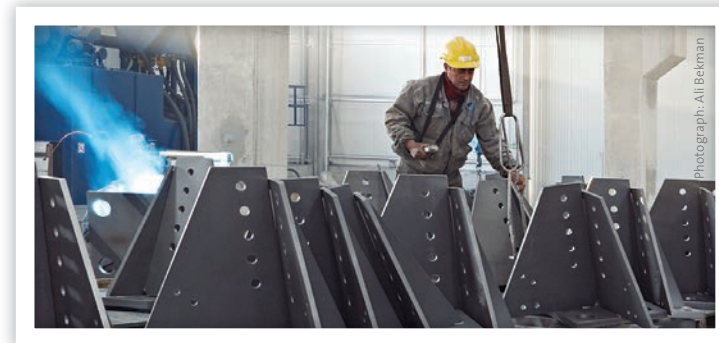
Project Scope : 1,000 tons - steel manufacturing



### AŞİN - ELBİSTAN THERMAL POWER PLANT

City : Afşin - Kahramanmaraş  
 Country : Turkey  
 Client : GAMA / TEKFEN / TOKAR  
 Year(s) : 2002 - 2005

Project Scope : Manufacturing a 400 ton boiler building with special alloy steel



### ANKARA PLANT

City : Ankara  
 Country : Turkey  
 Client : MİTAŞ / AZENKO  
 Year(s) : 2011 - 2012

Project Scope : 300 tons - steel manufacturing



### ANKARA PLANT

City : Ankara  
 Country : Turkey  
 Client : GAMA / TECHNIP  
 Year(s) : 2006 - 2009

Project Scope : 1,500,000 m<sup>2</sup> - sandblasting and coating

With its long-standing experience, technical infrastructure, a professional team of experts in close touch with the latest trends and with its existing manufacturing capacities, Yamanlar presently has a construction site totaling 70,000 m<sup>2</sup> in different locations and disciplines. From building residences, hotels, villas, business centers and factories constructed with concrete or steel elements to planning and designing infrastructure, social facilities and landscaping, Yamanlar has the ability and adequate resources to handle all sorts of turn-key construction and contracting projects.



### YAMANLAR LUXURY RESIDENCE CONSTRUCTION

City : Istanbul  
 Country : Turkey  
 Client : YAMANLAR  
 Year(s) : 2012 - 2014

Project Scope : 2,500 m<sup>2</sup> - turn-key luxurious residence



### KASHAGAN FIELD DEVELOPMENT

City : Kashagan - Atyrau  
 Country : Kazakhstan  
 Client : YAMANLAR / AGIP / BATEMAN / GATE  
 Year(s) : 2005 - 2006

Project Scope : 6,500 m<sup>2</sup> - construction and assembly of sandblasting and coating facility

	City	Country	Client	Year(s)	Project Scope
<b>Hegsagone Hotel</b>	Gebze - İzmit	Turkey	YAMANLAR	2005 - 2006	20,000 m <sup>2</sup> - partial hotel construction
<b>Russian Officer's Club Houses</b>	Vladikavkaz	Russia	GAMA	1992 - 1993	HVAC, plumbing and assembly at 550 flats
<b>Yamanlar Residence</b>	Istanbul	Turkey	YAMANLAR	1989 - 1990	3,000 m <sup>2</sup> - apartment building construction
<b>Ramada Hotel</b>	Antalya	Turkey	GAMA	1988 - 1989	30,000 m <sup>2</sup> - insulation, manufacturing and assembly
<b>Chemical Plant</b>	Daura	Iraq	BABCOCK	1978 - 1979	Central Heating System and 14,000 m <sup>2</sup> - insulation, manufacturing and assembly
<b>Seka Kağıt Factory, Social Center and Olympic Swimming Pool</b>	Afyon	Turkey	SEKA	1977 - 1978	2,000 tons - engagement of heating system, manufacturing and assembly
<b>Turn-key Plant Construction</b>	Ankara	Turkey	YAMANLAR	2010 - 2011	Construction of 21,000 m <sup>2</sup> steel, piping prefabrication with sandblasting and coating facility



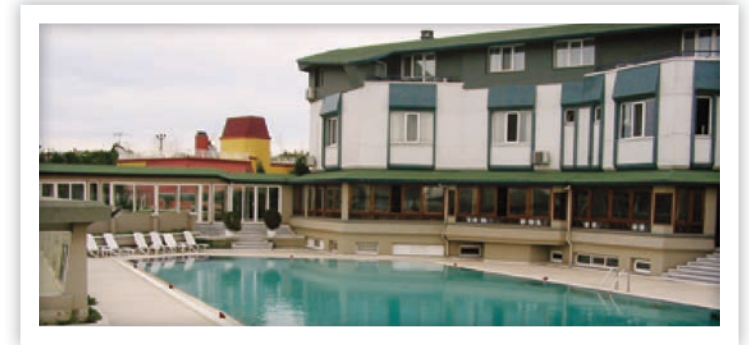
Turkey is internationally acclaimed and recognized for its natural beauty and rich cultural heritage. As a major travel destination for all seasons, with the right projects and long-term investments, the tourism industry is one of Turkey's most important sources of income. Therefore, we have been involved in suitable projects that have protected and preserved the natural beauty and rich cultural heritage of our country as an investor and business partner.

Yamanlar entered the tourism industry as an investor and business partner with the opening of the 5-star Hepsagone Hotel in 1995.

Located at the Bayramoğlu Balyanos Bay, Hepsagone Hotel is the largest lodging property in the region. It is the first and only touristic property in the provinces of Istanbul (Asian Side) and Kocaeli to receive the "Environmentally Conscious and Eco-Friendly Establishment" award given by the Ministry of Culture and Tourism of Turkey in 2008.

Since its opening, the hotel's 4 multi-purpose meeting rooms with a capacity of up to 550 people and equipped with the latest in state-of-the-art technology, offers guests the ultimate in comfort. Furthermore, it is the first and only hotel in the region offering tastes from world cuisine.

Located on the waterfront and offering outstanding views of the sunset, the Hepsagone Hotel offers a variety of activities and amenities to guests where they can unwind after a hectic day or idle away during their spare time.



**HEPSAGONE HOTEL**

City : Gebze - İzmit  
 Country : Turkey  
 Client : YAMANLAR  
 Year(s) : 2005 - 2006

Project Scope : 20,000 m² - partial hotel construction;  
 investment partner



# AWARDS AND CERTIFICATES



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